

SECTION 230529 - HANGERS AND SUPPORTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division-01 Specification sections, apply to work of this Section.

1.2 SCOPE

- A. Provide all angles, brackets, clamps, anchors, inserts, rods, braces, frames, hangers nuts and bolts, and other miscellaneous steel and hardware items as may be required for the proper support of equipment, piping systems, HVAC systems, plumbing systems and fire protection systems.

1.3 RELATION TO OTHER WORK

- A. Refer to the section, "General Mechanical Provisions", for related requirements. Refer to other sections of Division 23 and to all other applicable portions of the Drawings and Specifications.
- B. This section directly relates in particular to sections (which may or may not be included in this division) which describe the following:
 - 1. Piping systems.
 - 2. Duct systems.
 - 3. Equipment items.

1.4 SHOP DRAWINGS

- A. Refer to Section entitled "General Mechanical Provisions". Provide specific data on hangers, stands, clamps, rollers, guides, shields, anchors and their proposed application. Submit detailed shop drawings, showing method of support and anchoring for all piping and equipment as follows:
 - 1. Piping Systems:
 - 2. Scaled single line piping plans superimposed on structural construction drawings. Scale shall be minimum 1/4" = 1'-0". Piping which is three inch (3") diameter and smaller may be omitted from these shop drawings. Drawings shall clearly indicate the location and type of each and every insert, hanger, stand, support, guide, isolator and anchor; and shall also indicate the size, type locations and method of attachment for all miscellaneous structural steel required.
 - 3. Sectional drawings, sketches and other details as may be required to clearly communicate the method of support, anchoring, guiding and vibration isolation.
 - 4. Show details of any typical floor or wall penetrations including: riser clamp, pipe sleeve, and provisions for water stop to prevent the water travel between penetrations.

1.5 INDUSTRY STANDARDS

- A. Where compliance with an industry, society or association standard is specified or indicated, certification of such compliance shall be submitted with shop drawings.

1.6 MANUFACTURER

- A. Products listed in this Section or on the plans are based on a specific manufacturer to establish the desired style, quality and type. Equivalent products, complying with the requirements of this Section and the installation requirements of the plans, by the following manufacturers are acceptable:

1. F&S Manufacturing Corp.
2. Fee and Mason Manufacturing Co.

PART 2 - PRODUCTS

2.1 HANGERS

- A. Hangers In Contact With Copper Piping: Shall be copper plated or teflon coated. Hangers shall be Fed. Spec. WW-H-171E, Type 9. Acceptable: Grinnell Fig. 97 or 97C, or equivalent.
- B. Hangers (other than in Contact with Copper Piping): Shall have manufacturer's standard finish. Hangers shall be of the following types:
 1. Pipe 3" and Larger: Fed. Spec. WW-H-171E, Type 1. Acceptable: Grinnell Fig. 260 or equivalent.
 2. Pipe 2-1/2" and Smaller: Fed. Spec. WW-172E, Type 6. Acceptable: Grinnell Fig. 104 or equivalent.

2.2 ISOLATORS

- A. Refer to the Section, if included in this Division, which describes vibration isolation.

2.3 PIPE ROLLER STANDS

- A. Shall be Fed. Spec. WW-H-171D, Type 47. Acceptable: Grinnell Fig. 171, or equivalent.

2.4 PIPE ROLLER HANGERS

- A. Pipe Roller Hangers: Shall be Fed. Spec. WW-H-171E, Type 42. Acceptable: Grinnell Fig. 171, or equivalent.

2.5 PIPE ALIGNMENT GUIDES

- A. Acceptable: Grinnell Fig. 256, or equivalent.

2.6 PIPE RISER CLAMPS

- A. Pipe Riser Clamps: Shall be Fed. Spec. WW-H-171D, Type 8.

2.7 INSULATION SHIELDS

- A. Shall be Fed. Spec. WW-H-171D, Type 41. Acceptable: Grinnell Fig. 167, or equivalent.

2.8 BEAM CLAMPS

- A. Fed. Spec. WW-H-171D, Type 29. Acceptable: Grinnell Fig. 292 with links, or equivalent.

2.9 INSERTS

- A. Preset Type: Malleable iron with removable interchangeable nuts having lateral adjustment of not less than one and five-eighths inches. Continuous inserts shall have a capacity of 2,000 lb. per foot and shall be hooked over reinforcing. Acceptable: C-B Universal Fig. 282; Unistrut Products Co., P3200 or P3300; B-Line Systems, Inc., Series B- 32.1, or equivalent.

2.10 ROD

- A. Carbon steel, black threaded bolt ends or continuous thread, sized with safety factor of five (5). Acceptable: Grinnell Fig. 140 or 146, or equivalent.

PART 3 - EXECUTION

3.1 GENERAL

- A. Refer to Section entitled "General Mechanical Provisions". All inserts, fasteners, hangers and supports shall be installed in strict accordance with manufacturer's instructions.

3.2 PIPE

- A. General: Hangers shall be spaced to prevent sag and to permit proper drainage. All piping shall be run parallel with the lines of building, unless otherwise indicated on drawings. The hanger spacing and placement shall be such that after the covering (insulation and finish) is applied, there will be not less than 1/2" clear space between finished covering and other surfaces, including the finished covering of parallel adjacent pipes. Hangers for insulated pipes shall be sized to encompass the insulation, finish and metal insulation shield (a metal insulation shield shall be provided for each hanger or support). Vertical piping shall be supported with pipe riser clamps at every floor penetration, unless specifically indicated otherwise on the drawings. Hangers and supports shall not be placed at greater than the following intervals:
 - 1. Pipe 1" and Smaller: Eight foot (8') centers and not more than two feet (2') from a change in direction (offsets, elbows, and tees).
 - 2. Pipe 1-1/4" through 2-1/2": Ten foot (10') centers and not more than two feet (2') from a change in direction (offsets, elbows and tees).

3. Pipe 3" and Larger: Fourteen foot (14') centers and not more than two feet (2') from a change in direction (offsets, elbows, and tees).

3.3 EQUIPMENT

- A. Equipment supports shall be as otherwise indicated on the drawings or in the specifications.

3.4 DUCTWORK

- A. Refer to Sections describing ductwork.

3.5 POWDER (GUNPOWDER) ACTUATED FASTENERS

- A. Not allowed.

END OF SECTION 230529