

SECTION 220519 - METERS AND GAGES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Bimetallic-actuated thermometers.
 - 2. Filled-system thermometers.
 - 3. Liquid-in-glass thermometers.
 - 4. Thermowells.
 - 5. Dial-type pressure gages.
 - 6. Gage attachments.
 - 7. Test plugs.
 - 8. Test-plug kits.
 - 9. Sight flow indicators.
- B. Related Requirements:
 - 1. Section 221119 "Domestic Water Piping Specialties" for water meters.

1.3 RELATION TO OTHER WORK

- A. Refer to the section, "General Plumbing Provisions", for related requirements. Refer to other sections of Division 22 and to all other applicable portions of the Drawings and Specifications.

1.4 SUBMITTALS

- A. Submit manufacturer's data for review before any work is commenced.

PART 2 - PRODUCTS

2.1 BIMETALLIC-ACTUATED THERMOMETERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Ashcroft Inc.
 - 2. Ernst Flow Industries.
 - 3. Miljoco Corporation.
 - 4. Palmer Wahl Instrumentation Group.
 - 5. REOTEMP Instrument Corporation.

6. Tel-Tru Manufacturing Company.
7. WATTS.
8. Weiss Instruments, Inc.
9. Weksler Glass Thermometer Corp.
10. WIKA Instrument Corporation.

B. Standard: ASME B40.200.

2.2 FILLED-SYSTEM THERMOMETERS

A. Direct-Mounted, Metal-Case, Vapor-Actuated Thermometers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Ashcroft Inc.
 - b. Marsh Bellofram.
 - c. Miljoco Corporation.
 - d. Palmer Wahl Instrumentation Group.
 - e. REOTEMP Instrument Corporation.
 - f. Terice, H. O. Co.
 - g. Weiss Instruments, Inc.
2. Standard: ASME B40.200.

B. Remote-Mounted, Metal-Case, Vapor-Actuated Thermometers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. AMETEK, Inc.
 - b. Ashcroft Inc.
 - c. Miljoco Corporation.
 - d. Palmer Wahl Instrumentation Group.
 - e. REOTEMP Instrument Corporation.
 - f. Weiss Instruments, Inc.
 - g. WIKA Instrument Corporation.
2. Standard: ASME B40.200.

2.3 LIQUID-IN-GLASS THERMOMETERS

A. Metal-Case, Compact-Style, Liquid-in-Glass Thermometers:

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Terice, H. O. Co.
2. Standard: ASME B40.200.

2.4 THERMOWELLS

A. Thermowells:

1. Standard: ASME B40.200.
2. Description: Pressure-tight, socket-type fitting made for insertion into piping tee fitting.
3. Insertion Length: Length required to match thermometer bulb or stem.
4. Lagging Extension: Include on thermowells for insulated piping and tubing.
5. Bushings: For converting size of thermowell's internal screw thread to size of thermometer connection.

2.5 PRESSURE GAGES

A. Direct-Mounted, Metal-Case, Dial-Type Pressure Gages:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Ametek U.S. Gauge.
 - b. Ashcroft Inc.
 - c. Ernst Flow Industries.
 - d. Flo Fab Inc.
 - e. Marsh Bellofram.
 - f. Miljoco Corporation.
 - g. Noshok.
 - h. Palmer Wahl Instrumentation Group.
 - i. REOTEMP Instrument Corporation.
 - j. Tel-Tru Manufacturing Company.
 - k. Terice, H. O. Co.
 - l. WATTS.
 - m. Weiss Instruments, Inc.
 - n. Weksler Glass Thermometer Corp.
 - o. WIKA Instrument Corporation.
 - p. Winters Instruments - U.S.
2. Standard: ASME B40.100.

B. Remote-Mounted, Metal-Case, Dial-Type Pressure Gages:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Ametek U.S. Gauge.
 - b. Ashcroft Inc.
 - c. Ernst Flow Industries.
 - d. Flo Fab Inc.
 - e. Marsh Bellofram.
 - f. Miljoco Corporation.
 - g. Noshok.
 - h. Palmer Wahl Instrumentation Group.
 - i. REOTEMP Instrument Corporation.
 - j. Tel-Tru Manufacturing Company.
 - k. Terice, H. O. Co.
 - l. WATTS.

- m. Weiss Instruments, Inc.
- n. WIKA Instrument Corporation.
- o. Winters Instruments - U.S.

2. Standard: ASME B40.100.

2.6 GAGE ATTACHMENTS

- A. Snubbers: ASME B40.100, brass; with ASME B1.20.1 pipe threads and surge-dampening device. Include extension for use on insulated piping.
- B. Valves: ASME B1.20.1 pipe threads.

2.7 TEST PLUGS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Flow Design, Inc.
 - 2. Miljoco Corporation.
 - 3. Nexus Valve, Inc.
 - 4. Peterson Equipment Co., Inc.
 - 5. Sisco Manufacturing Company, Inc.
 - 6. Trerice, H. O. Co.
 - 7. WATTS.
 - 8. Weiss Instruments, Inc.
 - 9. Weksler Glass Thermometer Corp.
- B. Description: Test-station fitting made for insertion into piping tee fitting.
- C. Body: Brass or stainless steel with core inserts and gasketed and threaded cap. Include extended stem on units to be installed in insulated piping.
- D. Thread Size: ASME B1.20.1 pipe thread.

2.8 TEST-PLUG KITS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Flow Design, Inc.
 - 2. Miljoco Corporation.
 - 3. Nexus Valve, Inc.
 - 4. Peterson Equipment Co., Inc.
 - 5. Sisco Manufacturing Company, Inc.
 - 6. Trerice, H. O. Co.
 - 7. WATTS.
 - 8. Weiss Instruments, Inc.
- B. Furnish test-plug kit(s) containing thermometer(s), one pressure gage and adapter, and carrying case. Thermometer sensing elements, pressure gage, and adapter probes shall be of diameter to fit test plugs and of length to project into piping.

- C. Low-Range Thermometer: Small, bimetallic insertion type with diameter dial and tapered-end sensing element.
- D. High-Range Thermometer: Small, bimetallic insertion type with dial and tapered-end sensing element.
- E. Pressure Gage: Small, Bourdon-tube insertion type with dial and probe.
- F. Carrying Case: Metal or plastic, with formed instrument padding.

2.9 SIGHT FLOW INDICATORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. ARCHON Industries, Inc.
 - 2. Dwyer Instruments, Inc.
 - 3. Emerson Process Management; Rosemount Division.
 - 4. Ernst Flow Industries.
 - 5. John C. Ernst Co., Inc.
 - 6. KOBOLD Instruments, Inc. - USA.
 - 7. OPW Engineered Systems; OPW Fluid Transfer Group; a Dover company.
 - 8. Pentair Valves & Controls; Penberthy Brand.
- B. Description: Piping inline-installation device for visual verification of flow.
- C. Construction: Bronze or stainless-steel body, with sight glass and indicator, and threaded or flanged ends.
- D. End Connections for NPS 2 and Smaller: Threaded.
- E. End Connections for NPS 2-1/2 and Larger: Flanged.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install thermowells with socket extending in vertical position in piping tees.
- B. Install thermowells of sizes required to match thermometer connectors. Include bushings if required to match sizes.
- C. Install thermowells with extension on insulated piping.
- D. Fill thermowells with heat-transfer medium.
- E. Install direct-mounted thermometers in thermowells and adjust vertical and tilted positions.
- F. Install remote-mounted thermometer bulbs in thermowells and install cases on panels; connect cases with tubing and support tubing to prevent kinks. Use minimum tubing length.

- G. Install direct-mounted pressure gages in piping tees with pressure gage located on pipe at the most readable position.
- H. Install remote-mounted pressure gages on panel.
- I. Install valve and snubber in piping for each pressure gage for fluids.
- J. Install test plugs in piping tees.
- K. Install thermometers in the following locations:
 - 1. Outlet of each water heater.
 - 2. Outlet of each domestic hot-water storage tank.
- L. Install pressure gages in the following locations:
 - 1. Building water service entrance into building.
 - 2. Inlet and outlet of each pressure-reducing valve.
 - 3. Suction and discharge of each domestic water pump.

3.2 CONNECTIONS

- A. Install meters and gages adjacent to machines and equipment to allow service and maintenance of meters, gages, machines, and equipment.

3.3 ADJUSTING

- A. Adjust faces of meters and gages to proper angle for best visibility.

END OF SECTION 220519